

STRONG B



KEY

CM = Contact Manufacturer	LPBF = Laser Powder Bed Fusion
DED = Directed Energy Deposition	mm = millimeter
DMLS = Direct Metal Laser Sintering	NPJ = NanoParticle Jetting
EB = Electron Beam	PBF = Powder Bed Fusion
EBAM = Electron Beam Additive Manufacturing	SLM = Selective Laser Melting
ECD = Electrochemical Deposition	UAM = Ultrasonic Additive Manufacturing
FDM = Fused Deposition Modeling	WAAM = Wire Arc Additive Manufacturing
FFF = Fused Filament Fabrication	*Unless Otherwise Noted
LMJ = Liquid Metal Jetting	

INFO #	Company Name/Website	Printer Name	Printing Process	Build Volume (Inches*)	Min. Layer Thickness (mm)	OPTIONS							Pricing (\$ U.S.)
						Aluminum	Cobalt	Copper	Nickel-Based Alloys	Precious Metals	Stainless Steel	Titanium	
105	3d Systems	DMP Flex 200	LPBF	140x140x115 mm	0.01	✓				✓	✓	✓	CM
		DMP Flex 350	LPBF	275x275x420 mm	0.03	✓	✓	✓	✓	✓	✓	✓	CM
		DMP Flex 350 Dual	LPBF	275x275x420 mm	0.03	✓	✓			✓	✓	✓	CM
		DMP Flex 350 Triple	LPBF	350x350x350 mm	0.03	✓			✓		✓	✓	CM
		DMP Factory 500	LPBF	500x500x500 mm	0.03	✓		✓				✓	CM
106	ADDITEC	ElemX	LMJ	CM	CM	✓							CM
		additec3d.com											
107	Caracol	Vipra AM XQ	WAAM PAD	8.2x6.6x6.6	0.8	✓		✓	✓		✓	✓	CM
		Vipra AM XP	WAAM CMT	8.2x6.6x6.6	0.8	✓		✓	✓		✓	✓	CM
108	DMG MORI	Lasertec 30 DUAL SLM	SLM	11.8x11.8x13.8	0.02	✓	✓	✓	✓		✓	✓	CM
		Lasertec 12 SLM	SLM	4.9x4.9x7.9	0.02	✓	✓	✓	✓		✓	✓	CM
		Lasertec 6600 DED Hybrid	DED	40.9x24x153.1	0.1	✓	✓	✓	✓	✓	✓	✓	CM
		Lasertec 3000 DED Hybrid	DED	26.6x11.8x61.5	0.1	✓	✓	✓	✓	✓	✓	✓	CM
		Lasertec 125 DED Hybrid	DED	52.6x49.2x35.4	0.1	✓	✓	✓	✓	✓	✓	✓	CM
		Lasertec 65 DED Hybrid	DED	28.9x25.6x22.2	0.1	✓	✓	✓	✓	✓	✓	✓	CM
		Lasertec 65 DED	DED	28.9x25.6x22.0	0.1	✓	✓	✓	✓	✓	✓	✓	CM
109	Exaddon	CERES	ECD	10x10x19 mm	0.0005		✓		✓				
		exaddon.com											
110	EOS	EOS M 290	DMLS	9.85x9.85x12.8	CM	✓	✓	✓	✓		✓	✓	CM
		EOS M 290-2	DMLS	9.8x9.8x12.8	CM	✓			✓		✓	✓	CM
		EOS M 300-4	DMLS	11.8x11.8x15.8	CM	✓			✓		✓	✓	CM
		EOS M 400	DMLS	15.8x15.8x15.8	CM	✓		✓			✓	✓	CM
		EOS M 400-4	DMLS	15.8x15.8x15.8	CM	✓			✓		✓	✓	CM
111	Eplus3D	EP-M2050	SLM	2050x2050x1100 mm	0.02	✓	✓	✓	✓		✓	✓	CM
		EP-M1550	SLM	61.02x61.02x43.31	0.02	✓		✓	✓		✓	✓	CM
		EP-M1250	SLM	49.21x49.21x53.15	0.02	✓	✓	✓	✓		✓	✓	CM
		EP-M825	SLM	32.5x32.5x43.3	0.02	✓	✓		✓		✓	✓	CM
		EP-M650	SLM	25.59x25.59x31.49	0.02	✓	✓	✓	✓		✓	✓	CM
		EP-M450H	SLM	17.72x17.72x42.52	0.02	✓	✓	✓	✓		✓	✓	CM
		EP-M450	SLM	17.72x17.72x21.65	0.02	✓	✓	✓	✓		✓	✓	CM
		EP-M400	SLM	15.75x15.75x17.72	0.02	✓	✓	✓	✓		✓	✓	CM
		EP-M300	SLM	11.81x11.81x17.72	0.02	✓	✓	✓	✓		✓	✓	CM
		EP-M260	SLM	10.24x10.24x15.35	0.02	✓	✓	✓	✓		✓	✓	CM
		EP-M150	SLM	CM	0.02	✓	✓	✓	✓		✓	✓	CM
		EP-M150 Pro	SLM	CM	0.02	✓	✓	✓	✓		✓	✓	CM
112	Fabrisonic	SonicLayer 1200	UAM	10x10x10	0.05	✓		✓	✓	✓	✓	✓	CM
		SonicLayer 1600	UAM	14.5x14.5x17.5	0.05	✓		✓	✓	✓	✓	✓	CM
		SonicLayer 7200	UAM	24x40x24	0.05	✓		✓	✓	✓	✓	✓	CM
		SonicLayer 4000	UAM	72x72x72	0.05	✓		✓	✓	✓	✓	✓	CM
113	GEFERTEC	arc403	WAAM	26.8x39.4x51.2	1.0	✓	✓	✓	✓		✓	✓	CM
		arc405	WAAM	26.8x27.6x31.5	1.0	✓	✓	✓	✓		✓	✓	CM
		arc603	WAAM	41.3x53.1x51.2	1.0	✓	✓	✓	✓		✓	✓	CM
		arc605	WAAM	35.4x53.9x47.2	1.0	✓	✓	✓	✓		✓	✓	CM
		arc80x	WAAM	78.7x78.7x78.7	1.0	✓	✓	✓	✓		✓	✓	CM
114	JEOL Ltd.	JAM-5200EBM	EB-PBF	250x400 mm	0.05	✓	✓	✓	✓	✓	✓	✓	CM
		jeoladditive.com											
115	Mantle	P-200	TrueShape	7.9x7.9x5.9	CM						✓	✓	\$230,000
		mantle3d.com											

BUILDS | 3D METAL PRINTING

INCH	Company Name/Website	Printer Name	Printing Process	Build Volume (Inches*)	Min. Layer Thickness (mm)	OPTIONS							Pricing (\$ U.S.)
						Aluminum	Cobalt	Copper	Nickel-Based Alloys	Precious Metals	Stainless Steel	Steel	
116	Meltio	Meltio M450	DED	145x168x390 mm	CM			✓	✓	✓	✓	✓	CM
	meltio3d.com	Meltio M600	DED	300x400x600 mm	CM			✓	✓	✓	✓	✓	CM
117	Nikon	Lasermeister LM300A	DED	297x210x400 mm	CM				✓		✓	✓	CM
	ngpd.nikon.com/en	Lasermeister LM102A Pro	DED	297x210x200 mm	CM				✓		✓	✓	CM
118	Nikon SLM Solutions	SLM 280 2.0	LPBF	280x280x365 mm	CM	✓	✓	✓	✓		✓	✓	CM
	nikon-slm-solutions.com	SLM 280 PS	LPBF	280x280x365 mm	CM	✓	✓	✓	✓		✓	✓	CM
		SLM 500	LPBF	280x500x365 mm	CM	✓	✓	✓	✓		✓	✓	CM
		NXG XII 600	LPBF	600x600x600 mm	CM	✓	✓	✓	✓		✓	✓	CM
		NXG 600E	LPBF	600x600x1500 mm	CM	✓	✓	✓	✓		✓	✓	CM
119	Prima Additive by Sodick	IANUS Cell	Powder/Wire DED	56.7x33.5x21.3	0.5	✓	✓	✓	✓	✓	✓	✓	CM
	primaadditive.com	LASERDYNE 811	Powder DED	43.5x31.5x24	0.5	✓	✓	✓	✓	✓	✓	✓	CM
		LASERDYNE 795	Powder DED	80x40x40	0.5	✓	✓	✓	✓	✓	✓	✓	CM
		Laser Next 2141	Powder DED	163x82.7x40.2	0.5	✓	✓	✓	✓	✓	✓	✓	CM
		Print Sharp 150	LPBF	CM	0.02	✓	✓	✓	✓	✓	✓	✓	CM
		Print Green 150	LPBF	CM	0.02	✓	✓	✓	✓	✓	✓	✓	CM
		Print Genius 150	LPBF	CM	0.02	✓	✓	✓	✓	✓	✓	✓	CM
		Print Sharp 300	LPBF	13x13x15.75	0.02	✓	✓	✓	✓	✓	✓	✓	CM
		Print Genius 300	LPBF	13x13x15.75	0.02	✓	✓	✓	✓	✓	✓	✓	CM
		Print Brilliance 300	LPBF	13x13x15.75	0.02	✓	✓	✓	✓	✓	✓	✓	CM
		Print Genius 400	LPBF	16.9x16.9x23.6	0.02	✓	✓	✓	✓	✓	✓	✓	CM
		Print Genius 400 XL	LPBF	16.9x16.9x39.4	0.02	✓	✓	✓	✓	✓	✓	✓	CM
120	Rapidia	Conflux 1	FDM	7.9x9.5x5.9	0.2			✓	✓		✓	✓	\$99,000
	rapidia.com												
121	Sciaky, Inc.	EBAM-53	EBAM	26x26x26	CM	✓	✓	✓	✓	✓	✓	✓	\$2,500,000
	sciaky.com	EBAM-110	EBAM	85x42x60	CM	✓	✓	✓	✓	✓	✓	✓	\$4,250,000
		EBAM-360	EBAM	240x80x72	CM	✓	✓	✓	✓	✓	✓	✓	\$8,500,000
122	sharebot srl	metalONE	DMLS	2.5x2.5x3.9	0.05	✓	✓	✓	✓	✓	✓	✓	\$90,000
	sharebot.us												
123	TRUMPF	TruPrint 1000 Basic Edition	SLM	98x100 mm	0.01	✓	✓		✓		✓	✓	CM
	trumpf.com	TruPrint 1000	SLM	98x100 mm	0.02	✓	✓		✓		✓	✓	CM
		TruPrint 2000	SLM	200x200 mm	0.02	✓	✓		✓		✓	✓	CM
		TruPrint 3000	SLM	300x400 mm	0.02	✓	✓		✓		✓	✓	CM
		TruPrint 5000 - 200°C	SLM	300x400 mm	0.03	✓	✓		✓		✓	✓	CM
		TruPrint 5000 - 500°C	SLM	290x400 mm	0.03	✓	✓		✓		✓	✓	CM
		TruPrint 5000 - Green	SLM	300x400 mm	0.03	✓	✓	✓	✓		✓	✓	CM
124	UltiMaker	UltiMaker Method X	FFF	7.5x7.5x7.75	CM						✓		CM
	ultimaker.com	UltiMaker Method X CF	FFF	7.5x7.5x7.75	CM						✓		CM
		UltiMaker Factor 4	FFF	13x9.4x11.8	CM						✓		CM
		UltiMaker S6	FFF	13x9.4x11.8	CM						✓		CM
		UltiMaker S8	FFF	13x9.4x11.8	CM						✓		CM
125	Velo3D	Sapphire	LPBF	CM	CM								CM
	velo3d.com	Sapphire IMZ	LPBF	CM	CM								CM
		Sapphire XC	LPBF	CM	CM								CM
		Sapphire XC IMZ	LPBF	CM	CM								CM
126	Xact Metal	XM200G	DMLS	5.9x5.9x5.9	CM	✓	✓	✓	✓		✓	✓	CM
	xactmetal.com	XM300G	DMLS	11.8x11.8x17.7	CM	✓	✓	✓	✓		✓	✓	CM
127	Xjet 3D	Carmel 1400M Metal System	NPJ	19.72x5.5	0.01						✓		CM
	xjet3d.com	Carmel 5000X Metal System	NPJ	19.72x11	0.01						✓		CM



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